




**Product Data Sheet &
General Processing Conditions**

**RTP 105 HB
Polypropylene (PP)
Glass Fiber
UL94 HB**



RTP 105 HB offers an excellent balance of rigidity, strength and dimensional stability combined with good heat and chemical resistance.

PROPERTIES & AVERAGE VALUES OF INJECTION MOLDED SPECIMENS

PERMANENCE	English	SI Metric	ASTM TEST
Primary Additive	30 %	30 %	
Specific Gravity	1.12	1.12	D 792
Molding Shrinkage 1/8 in (3.2 mm) section	0.0015 - 0.0030 in/in	0.15 - 0.30 %	D 955
Water Absorption, 24 hrs @ 23°C	0.030 %	0.030 %	D 570

MECHANICAL

Impact Strength, Izod notched 1/8 in (3.2 mm) section	1.0 ft-lbs/in	53 J/m	D 256
unnotched 1/8 in (3.2 mm) section	5.0 ft-lbs/in	267 J/m	D 4812
Tensile Strength	7800 psi	54 MPa	D 638
Tensile Elongation	2.0 - 3.0 %	2.0 - 3.0 %	D 638
Tensile Modulus	0.95 x 10 ⁶ psi	6550 MPa	D 638
Flexural Strength	12000 psi	83 MPa	D 790
Flexural Modulus	0.75 x 10 ⁶ psi	5171 MPa	D 790

ELECTRICAL

Volume Resistivity	> 1E15 ohm.cm	> 1E15 ohm.cm	D 257
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THERMAL

Deflection Temperature @ 264 psi (1820 kPa)	295 °F	146 °C	D 648
@ 66 psi (455 kPa)	315 °F	157 °C	D 648
Ignition Resistance* Flammability	HB @ 1/16 in	HB @ 1.5 mm	UL94

PROPERTY NOTES

Data herein is typical and not to be construed as specifications.

Unless otherwise specified, all data listed is for natural or black colored materials. Pigments can affect properties.

* This rating is not intended to reflect hazards of this or any other material under actual fire conditions.

GENERAL PROCESSING FOR INJECTION MOLDING

	English	SI Metric
Injection Pressure	10000 - 15000 psi	69 - 103 MPa
Melt Temperature	375 - 450 °F	191 - 232 °C
Mold Temperature	90 - 150 °F	32 - 66 °C
Drying	2 hrs @ 175 °F	2 hrs @ 79 °C